

Local vibrational modes in Mg-doped GaN as a probe of activation and deactivation of acceptors

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As-grown Mg-doped GaN films prepared by metalorganic chemical vapor deposition (MOCVD) show high resistivity when H₂ carrier gas is used in the growth process. To get p-type conductivity, low-energy electron beam irradiation [1] or thermal annealing in N₂ ambience [2] is necessary. A plausible explanation is that H atoms are passivating Mg acceptors [2]: Namely, H impurities in as-grown films are bonded as positive ions to Mg in Ga site. By annealing in N₂ ambience, H atoms leave Mg and p-type conductivity is obtained. When p-type conductive films are exposed to NH₃ gas, on the contrary, films show again highly resistivity [2]. This may be also explained by this passivation model. A good method to verify this picture is to observe related local vibrational modes (LVM) by IR absorption or Raman scattering. Since H atoms are lighter than any other species, and Mg atoms have smaller mass than the host atom Ga, it is well expected that related LVMs are observed in the spectra. Actually, LVM related to Mg-N-H bonding was observed recently in as-grown films [3] [4] and its variation in the N₂-annealing process [4] gave a supporting evidence of this picture. In the present work, LVMs in Mg-doped GaN films are investigated by Raman scattering with focus on the variation by annealing in N₂- and NH₃-ambience. We will clarify the behavior of H impurities in the activation and deactivation process of Mg.

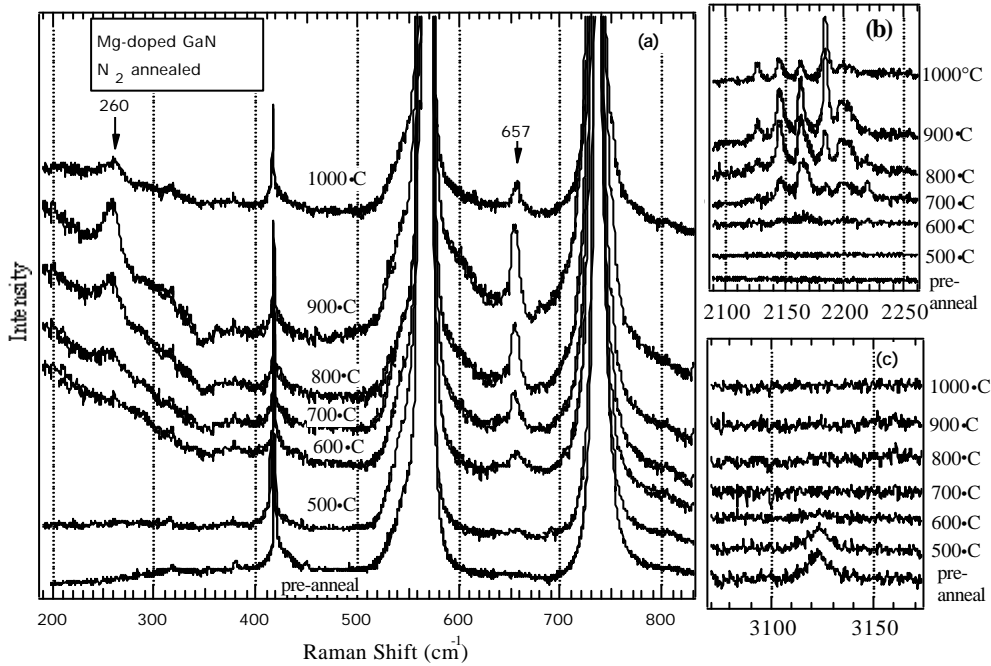


Fig. 1
Raman spectra of
Mg-doped GaN films
after annealing in N₂
ambience at various
temperatures.
(a) to (c) denote
different spectral
regions. The intense
peaks in (a) are
phonon bands of
GaN (568, 735 cm⁻¹)
and sapphire
substrate (418 cm⁻¹).

At first, we examined Mg-doped GaN films grown by MOCVD with post-annealing at various temperatures in 500-1000°C in N₂ ambience. **Figure 1** shows the result. Here, (a) to (c) denote different frequency regions. The sharp strong signals in (a) are assigned to phonon bands of GaN, namely, E₂ mode at 568 cm⁻¹ and A₁ (LO) mode at 735 cm⁻¹, and that of the sapphire substrate at 418 cm⁻¹. When the temperature was higher than 600°C, LVMs assigned to Mg-N bonding appeared at 657 and 260 cm⁻¹ as shown in (a), LVM for Mg-N-H complex at ~3120 cm⁻¹ [3] in (c) disappeared, and instead, H-related LVMs newly appeared at 2100-2250 cm⁻¹ in (b). A low-frequency continuum band, which is ascribed to the inter-valence band transition of hole, also appeared at above 600°C at <~400 cm⁻¹ as shown in (a). These results indicate that H atoms first bonded to Mg in as-grown films are liberated at above 600°C and Mg

atoms are activated. The H atoms may desorb the films, or rest in the films to form new chemical bondings with some partners such as Ga or some vacancies giving LVMs at 2100-2250 cm^{-1} . This is shown schematically in **Fig.2**. These features were clearly observed up to $\sim 900^\circ\text{C}$, but weakened at $\sim 1000^\circ\text{C}$ [4].

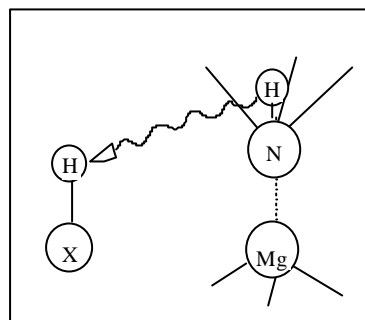


Fig.2 Schematic representation for the activation process of Mg acceptors in GaN by annealing in N_2 ambience.

atoms can be discussed more clearly by observing the higher-frequency region as shown in Fig.3 (b); After annealing at 800°C , H-related LVMs at 2100-2250 cm^{-1} sharply peaked after 400°C annealing grew in intensity and were heavily broadened. A new broad and intense band also appeared at around $\sim 3000\text{cm}^{-1}$. These features indicate that the H atoms incorporated in the annealing process form various combinations of LVM; Possible partners will be, e.g., Ga, Mg, their complexes [5] or some vacancies. They will appear at around 2100-2250 cm^{-1} as speculated in the annealing process in N_2 -ambience. High density of incorporated H atoms resulted in the severely broadened features. The appearance of the broad band at $\sim 3000\text{cm}^{-1}$ suggests that H atoms are also incorporated in the neighborhood of the Mg-N bond. The H atoms will occupy various inequivalent sites including the one shown in Fig.2, and passivate Mg acceptors.

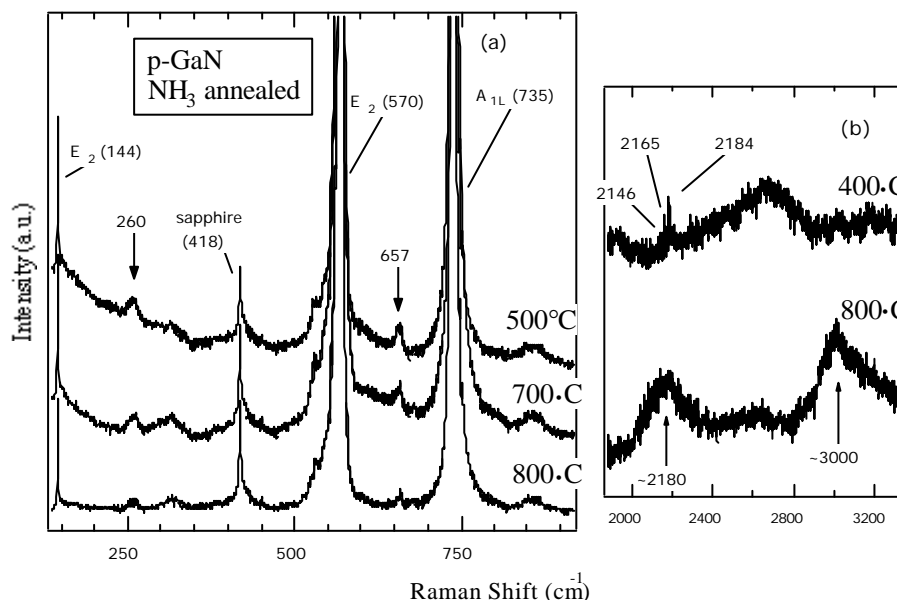


Fig.3 Raman spectra of Mg-doped p-type GaN films after annealing in NH_3 ambience at different temperatures. The intense peaks are phonon bands of GaN and the sapphire substrate.

References

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